


ISO 13920 Welded Construction			ISO 2768 General Tolerance			TS 12708 Steel Casting		
<1000	6,0	0,8	<630	4,0	0,7	<400	3,0	0,6
<250	3,0	0,4	100	2,0	0,3	40	1,5	0,2
L mm	Raw	Form	Nom. Size	Class				
<4000	2,0	0,4	<2000	1,2	0,4	<1000	0,8	0,3
<400	0,5	0,3	30-120	0,3	0,2	2-30	0,2	0,1
L mm	m ±	K ±	Nom. Size	Class				
>20000	9,0	8,0	<20000	8,0	7,0	<16000	7,0	6,0
<12000	6,0	5,0	<8000	5,0	4,0	<4000	4,0	3,0
<2000	3,0	2,0	<1000	2,0	1,5	<400	1,0	1,0
30-120	1,0	0,5	2-30	1,0	0,5	L mm	A ±	E ±
Nom. Size	Class							

Technical Specifications						
Technical Document No.						
Fixture/Mould Asset ID.						
Coating/Heat Tre./Roughness		R01	Delikler iptal edilmiştir ve kalınlık 5 mm artırıldı.		19.07.2024	T.ŞABA
Paint/Color		Mod. No	Modification Description		Date	Sign

				S355J2 EN10025		1.9
Item No	Designation Name of Item	Qty.	Standard Identification No Company	Material Company Code	Dimension	Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Prod.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
				Cast Steel	TS 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	P.Farina		Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo		1 : 1		
	Prepared	Marco Eid				
			Vertical Dumper Support		EM20.24.09.30027	
	Date:		Parts List No:		Sheet: 1/1	Size:A3